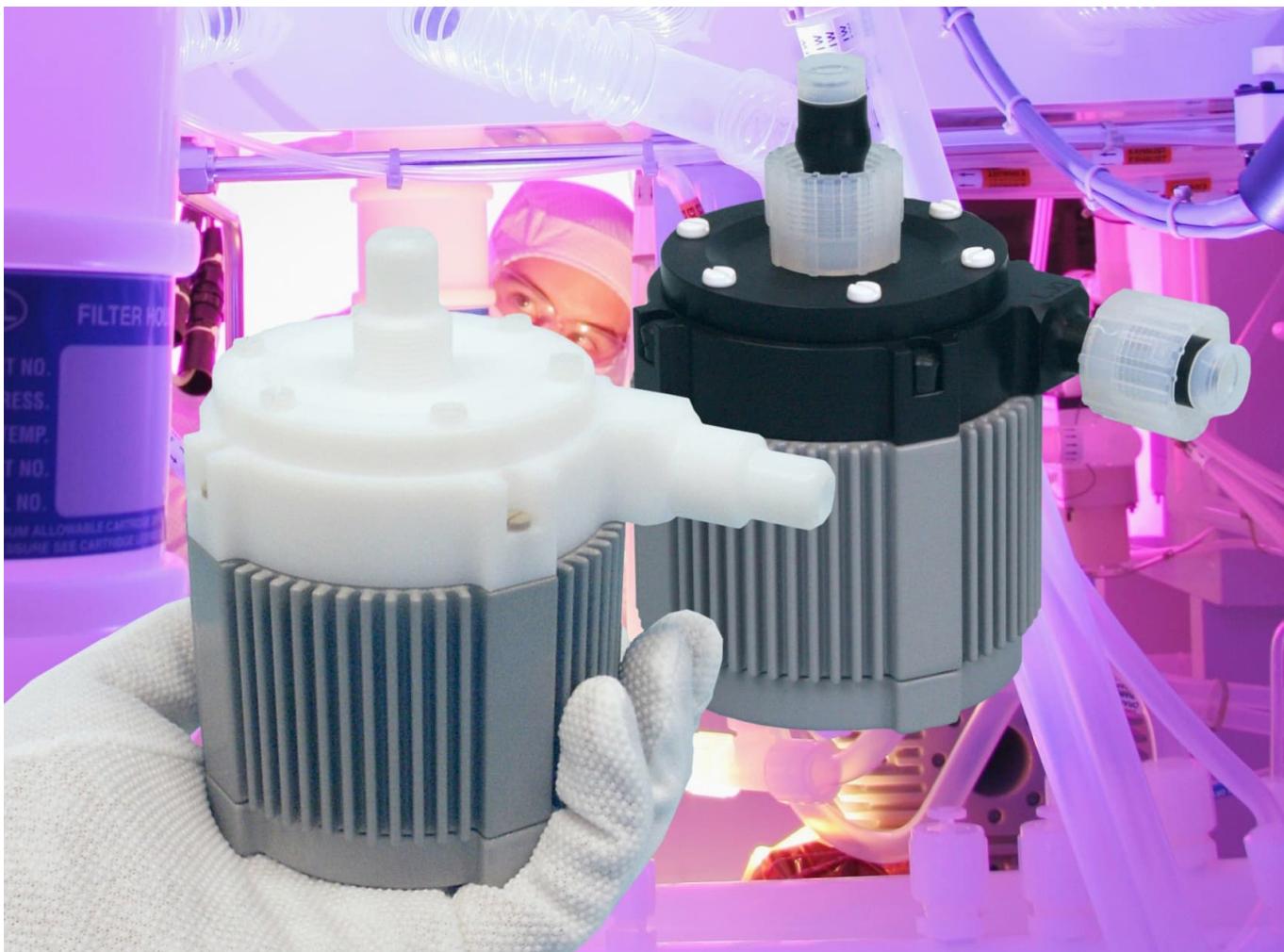


## **Better Pumps for Better Yield!**



**No Seals, No Bearings,  
No Particle Contamination!**

### **BPS-200**

**2.6 bar  
21 liters/min**

**(37.7 psi)  
(5.5 gallons/min)**

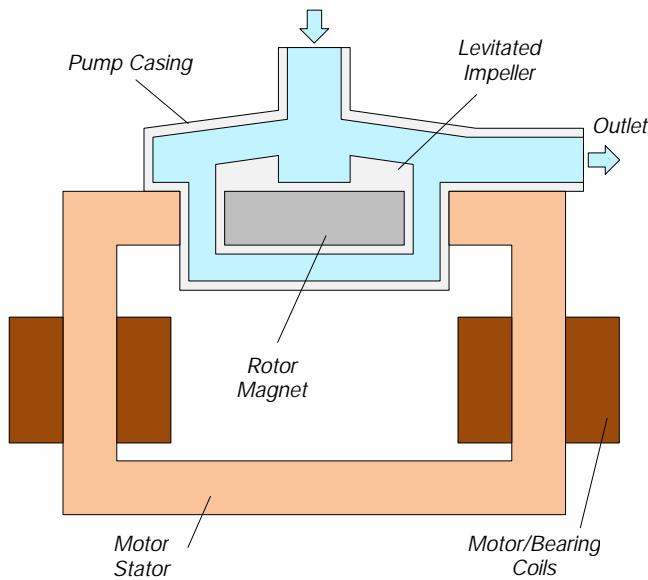


Figure 1: Schematic of the main elements of the maglev centrifugal pump

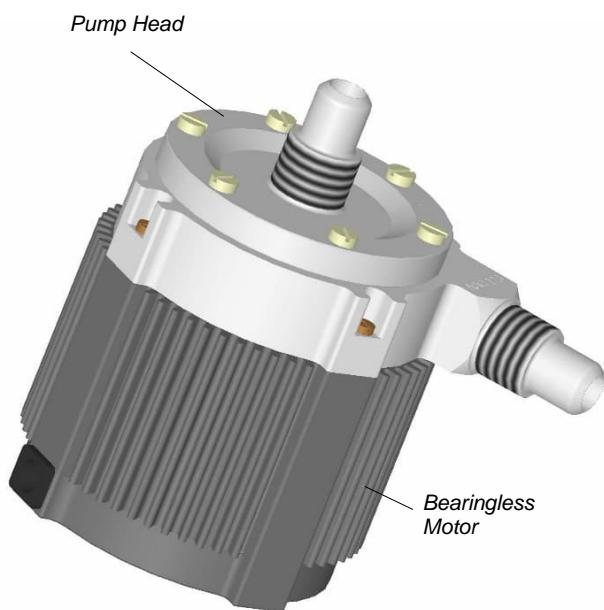


Figure 2: Maglev pump motor with pump head

## REVOLUTIONARY MAGNETICALLY LEVITATED CENTRIFUGAL PUMP

The BPS-200 pump system is a revolutionary centrifugal pump that has no bearings to wear out or seals to break down and fail. Based on the principles of magnetic levitation, the pump's impeller is suspended, contact-free, inside a sealed casing and is driven by the magnetic field of the motor (Figure 1).

The impeller and casing are both fabricated from chemical-resistant high purity fluorocarbon resins. Together with the rotor magnet they make up the pump head.

Fluid flow rate and pressure are precisely controlled by electronically regulating the impeller speed without pulsation. Closed loop flow or pressure control is easy configurable with the usage of an additional pressure or flow sensor. Various system configurations are possible as explained in the following sections.

## SYSTEM BENEFITS

- Extremely low particle generation due to the absence of mechanically contacting parts.
- Increased equipment uptime.
- Lower maintenance costs by eliminating valves, bearings, rotating seals and costly rebuilds.
- Reduced risk of contamination due to the self-contained design with magnetic bearings.
- Very gentle to sensitive fluids due to low-shear design.
- No narrow gaps and fissures where particles or microorganisms could become entrapped.
- Smooth, continuous flow without pressure pulsation.
- Electronic speed control.
- Compact design compared to pneumatic and mag-drive pumps.
- Proven technology in medical and semiconductor industry (MTBF > 50 years).

## APPLICATIONS

- Semiconductor wet processing.
- Flip chip and advanced packaging.
- Solar cell production.
- Flat panel display manufacturing.
- Hard-disk fabrication.
- Printer ink handling.
- Pharmaceutical production.

### STAND-ALONE SYSTEM CONFIGURATION

The stand-alone configuration of the *BPS-200* pump system consists of a controller with an integrated user panel allowing the operator to set the speed manually (Figure 6). The speed is automatically stored in the internal EEPROM of the controller. As an option, the speed can also be set with an analog signal (see specification for Position 3a in Table 2).

### EXTENDED SYSTEM CONFIGURATION

The extended version of the *BPS-200* pump system (Figure 7) consists of a controller with an extended PLC interface. The PLC interface allows the speed to be set via an external signal, facilitating precise closed-loop flow or pressure control when either a flow or pressure sensor is integrated into the system. A computer can be connected via a USB interface to allow communication with the *Levitronix® Service Software*. Hence parameterization, firmware updates and failure analysis are possible.

Precise ultrapure flow control systems can be realized with the *BPS-200* pump system in combination with *LEVIFLOW®* flowmeters. *Levitronix®* provides either turnkey solutions for closed-loop flow control or helps to design your own flow control system. Experience has been gained with fluids such as CMP slurries, surface-conditioning chemicals, plating solutions, ultrapure water and solvents. A block-diagram for a typical point of use flow control system with an additional pre-pressure regulator is shown in Figure 4. The versatility of *Levitronix®* flow control systems goes far beyond the capabilities of simple flow controllers. In addition to the flow control function, the *Levitronix®* control firmware comes with several condition monitoring features to monitor the integrity of the fluid circuit. *Levitronix®* flow control systems can generate alarms for preventive filter exchange, no-flow conditions or line clogging. Dynamic Condition Trending (DCT) enables failure prediction and scheduling of preventive maintenance (Figure 5).

### ATEX / IECEx SYSTEM CONFIGURATION

Specific *Levitronix®* motors are ATEX / IECEx certified and allow therefore installation of motor and pump head within an ATEX Zone 2 area (see Figure 8). An Ex conform solution is needed for the motor cables to leave the Ex area. One option is an Ex certified cable system as listed in Table 4 (see Pos. 8) and shown in Figure 12.

The ATEX/IECEx motors have also Korean Ex certification and marking.

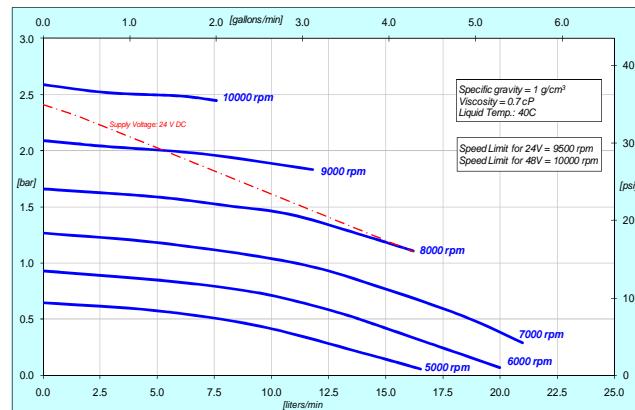


Figure 3: Pressure/flow curves for aqueous liquids (similar to water)

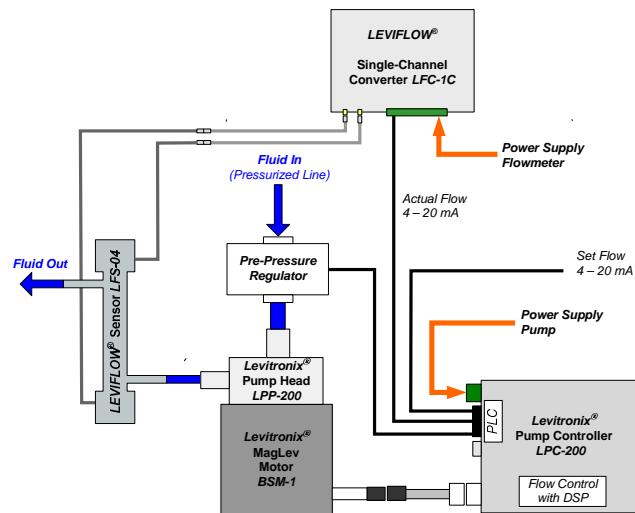


Figure 4: Point-of-use flow control with *LEVIFLOW®* flowmeter LFS-04 and pump system BPS-200

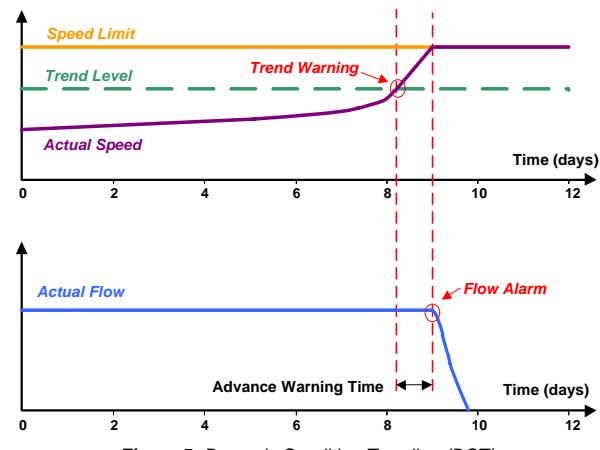


Figure 5: Dynamic Condition Trending (DCT)

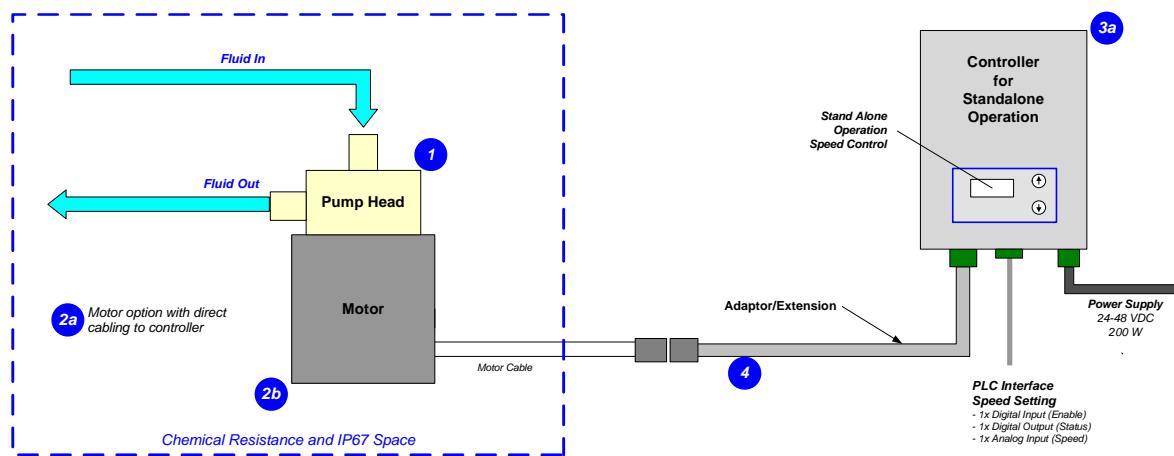


Figure 6: System configuration for standalone operation (Speed setting with integrated user panel)

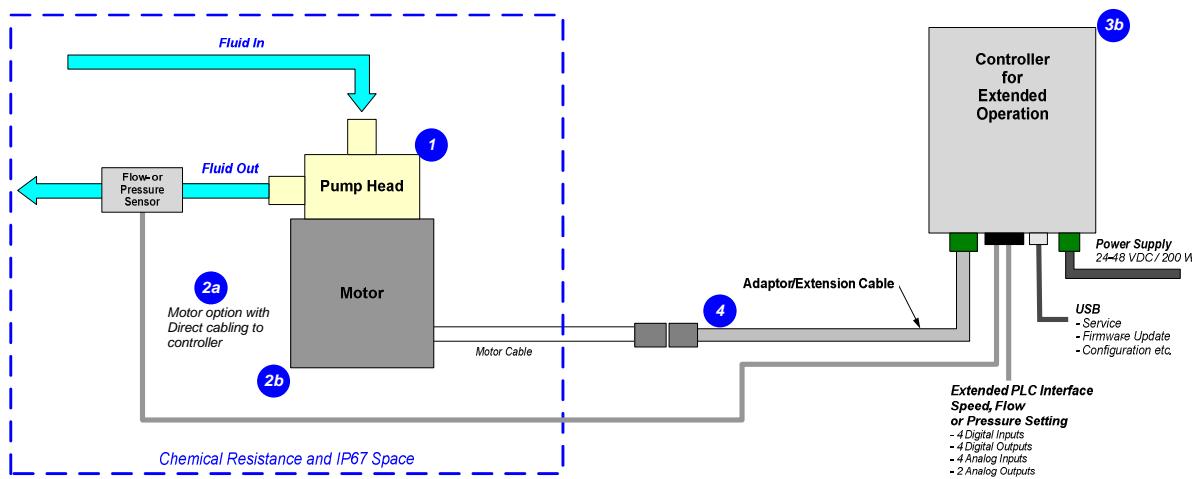


Figure 7: Extended operation (flow or pressure control) with extended controller

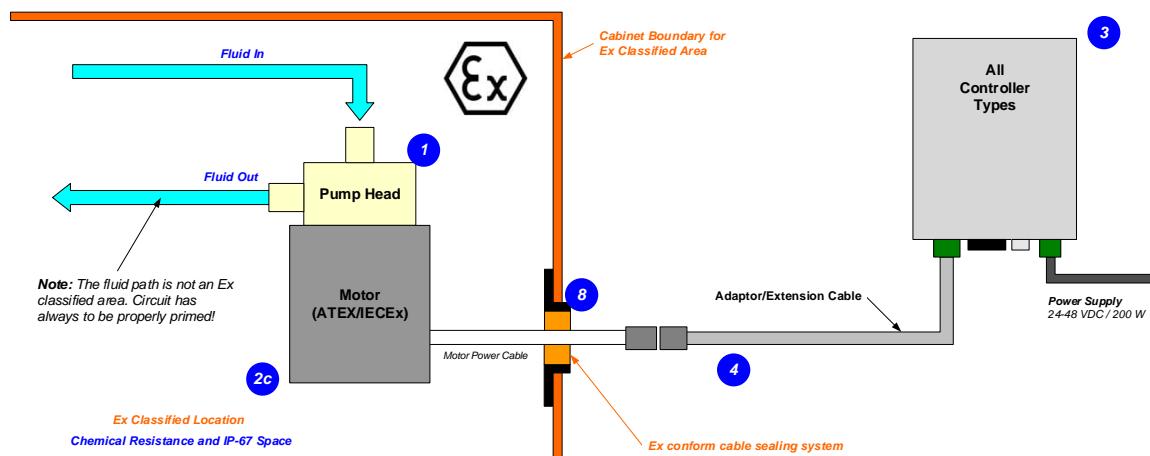


Figure 8: System Configuration for ATEX / IECEx applications

## DIMENSIONS OF MAIN COMPONENTS

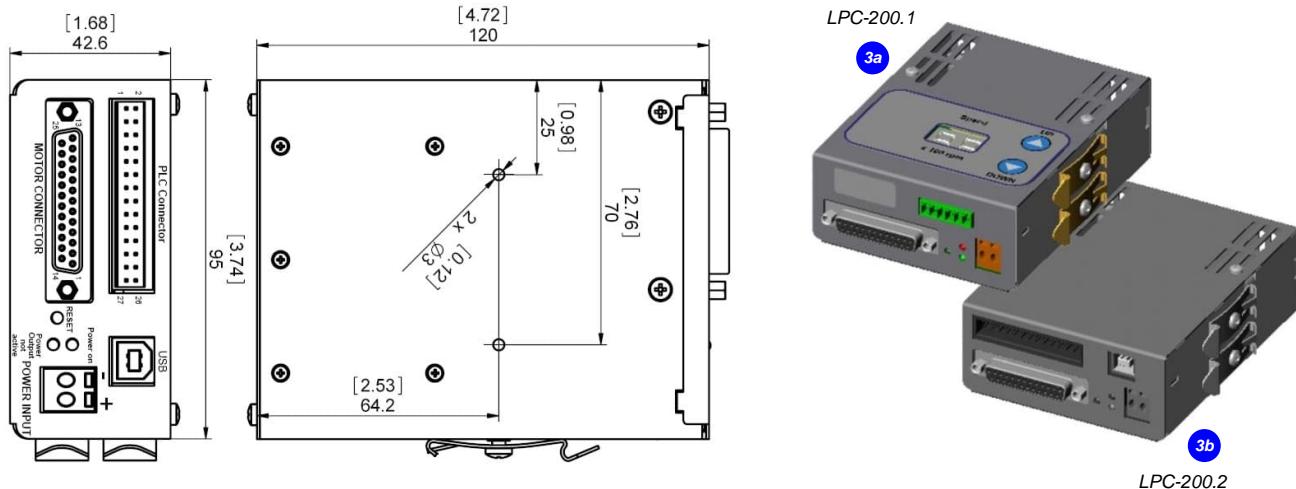


Figure 9: Dimensions of controllers LPC-200.2 (same basic dimensions for LPC-200.1)  
(dimensions in mm and [inch])

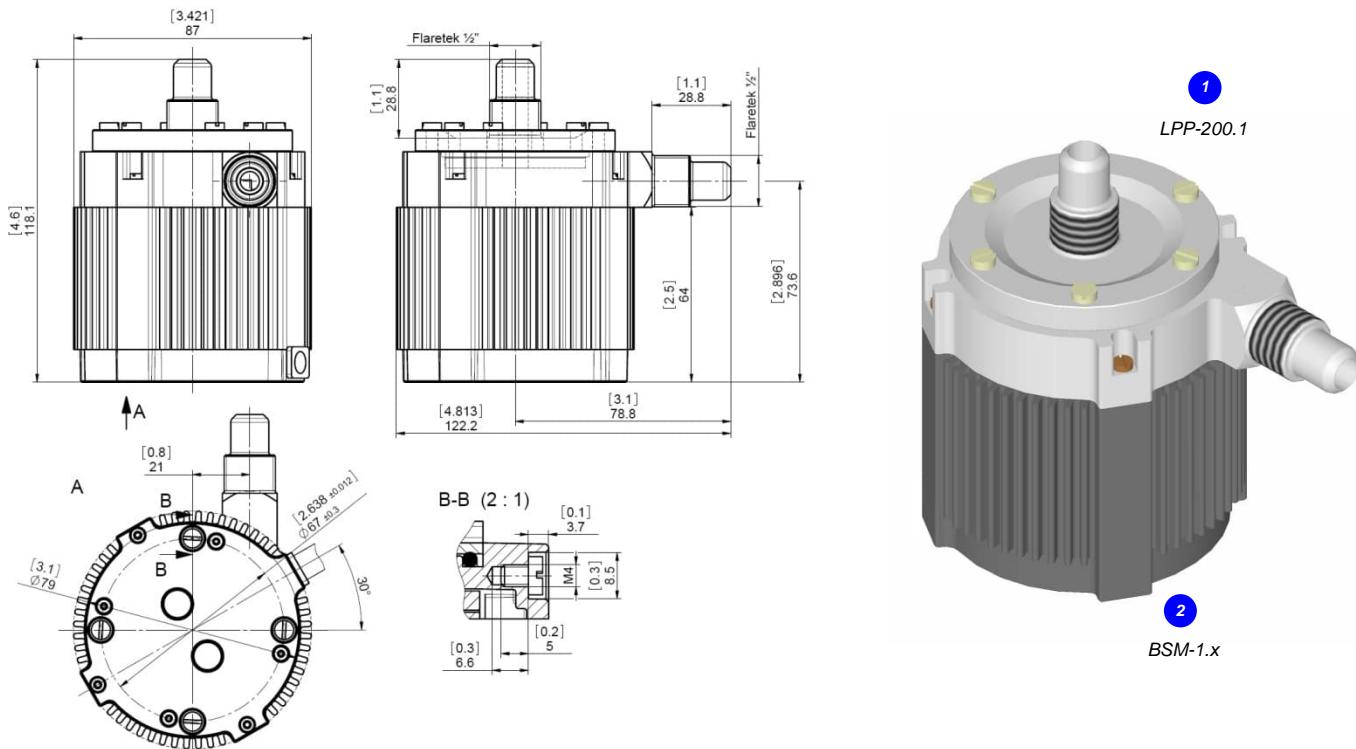


Figure 10: Dimensions of motor with pump head  
(Dimensions in mm and [inch].)

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System Name	Article #	Pump Head	Motor	Controller	Note
BPS-200.3 / 4	100-90193 / 94	LPP-200.1 (High Viscosity and Density)	BSM-1.4	LPC-200.1 / 2	Direct cabling between motor and controller.
BPS-200.1 / 2	100-90191 / 92		BSM-1.3	LPC-200.1 / 2	Adaptor/Extension (0.5 - 10m) cables according to Table 3 have to be ordered as separate article.
BPS-200.14 / 15 (ATEX)	100-90556 / 57		BSM-1.6 (ATEX)	LPC-200.1 / 2	Adaptor/Extension (0.5 - 10m) cables according to Table 3 have to be ordered as separate article. ATEX Cable Sealing System can be ordered according to Table 4. ATEX and IECEx certified.
BPS-200.37 / 24	100-90773 / 03	LPP-200.11 (Improved bubble and priming behavior)	BSM-1.4	LPC-200.1 / 2	Direct cabling between motor and controller.
BPS-200.40 / 41	100-90776 / 77		BSM-1.3	LPC-200.1 / 2	Adaptor/Extension (0.5 - 10m) cables according to Table 3 have to be ordered as separate article.
BPS-200.44 / 45 (ATEX)	100-90780 / 81		BSM-1.6 (ATEX)	LPC-200.1 / 2	Adaptor/Extension (0.5 - 10m) cables according to Table 3 have to be ordered as separate article. ATEX Cable Sealing System can be ordered according to Table 4. ATEX and IECEx certified.
BPS-200.50 / 51 (ATEX)	100-91110 / 11	LPP-200.10 (Antistatic)	BSM-1.6 (ATEX)	LPC-200.1 / 2	

Table 1: Standard system configurations

Note 1: All systems are CE, IECEx CB scheme and ETL (NRTL) certified.

Pos.	Component	Article Name	Article #	Characteristics	Value / Feature
1a	Pump Head	LPP-200.1 (High Viscosity/Density)	100-90281 100-90702 100-90684	Impeller / Pump Housing Sealing Ring Fittings	LPP-200.1/11: High Purity PFA / PTFE FFPM (FFPM) perfluoroclastomer LPP-200.1/11: 1/2" Flaretek <sup>2</sup>
1b		LPP-200.11		Max. Flow	21 liters/min / 55 gallons/min
1c		LPP-200.10 (Antistatic) (Improved priming/bubble behavior)		Max. Diff.-Pressure Max. Viscosity / Density Max. Liquid Temp	2.6 bar / 37.7 psi LPP-200.1/1x: 50cP / 1.8 g/cm <sup>3</sup> 90°C / 194°F
				Pumphead Selection	LPP-200.1: Usage for higher viscosity and density LPP-200.11: Usage for aqueous liquids and improved priming/bubble robustness
2a	Motor	BSM-1.4	100-10005	Housing	ETFE (chemical resistant) coated Aluminum, waterproofed (IP67)
				Cable / Connectors	1x 5m cables with FEP jacket / 1x D-SUB (direct cable to controller)
2b	Motor	BSM-1.3	100-10004	Cable / Connectors	1x 2m cable with FEP jacket / 1x circular (M23, IP-67) (needs extension adaptor cable for connection to controller)
2c	Motor (ATEX / IECEx)	BSM-1.6	100-10063	Cable / Connectors	1x 2m cable with FEP jacket / 1x circular (M23, IP-67) (needs extension adaptor cable for connection to controller)
				ATEX / IECEx Marking	CE UK Ex II 3G Ex ec h mc IIC T5 Gc
					CE UK Ex II 3D Ex tc IIIC T100°C Dc
3a	Standalone Controller (User Panel)	LPC-200.1	100-30008 (Controller with Enable connector incl. in 100-90335)	Electrical Power / Voltage Housing Rating	200 W / 24 - 48V DC IP20
				Interfaces for Standalone Controller	Panel to set speed (automatic storage on internal EEPROM) PLC with 1x analog input ("Speed") 1x digital input ("Enable") 1x digital output ("Status") 4 - 20 mA 0 - 24 V (optocoupler) 0 - 24 V (relais)
				Standard Firmware	C2.25
3b	Extended Controller (PLC and USB)	LPC-200.2	100-30009 (Controller with PLC connector incl. in 100-90336)	Interfaces for Extended Controller	- up to 4 digital inputs - up to 4 digital outputs - up to 2 analog inputs - up to 2 analog outputs 0 - 24 V (optocoupler) 0 - 24 V (relais) 4 - 20mA 0 - 10 V 0 - 5 V
					USB interface (for service and system monitoring)
				Standard Firmware	C2.48

Table 2: Specification of standard components

Note 1: ATEX/IECEx motors are also certified and marked for Korean Ex.

Pos.	Component	Article Name	Article #	Characteristics	Value / Feature
4	Extension Adaptor Cable for Power	MCA-1.4-05 (0.5m) MCA-1.4-30 (3m) MCA-1.4-50 (5m) MCA-1.4-70 (7m) MCA-1.4-100 (10m)	190-10228 190-10170 190-10187 190-10229 190-10230	Jacket Material Connectors	PVC-jacket Circular Hummel to D-SUB connector

Table 3: Specification of adaptor/extension cables

Pos.	Component	Article Name	Article #	Characteristics	Value / Feature
5	Air Cooling Module	ACM-1.3	190-10193	Material / Connection Port Air Pressure / Consumption	PP / NPT 1/4" ~ 0.5bar (7.2 psi)
6	Mounting Base Plate	MBP-1.1	190-10004	Material	PVDF
7 (a,b,c, d,e)	Impeller Exchange Kits	IEK-200.1 (for LPP-200.1) IEK-200.2 (for LPP-200.11) IEK-200.8 (for LPP-200.10)	100-90517 100-90524 100-91109	Impeller (a) / Sealing O-Ring (b) Pump Casing Screws (c) Pump Motor Screws (d) Exchange Tool IET-1.1 (e)	PFA / O-Ring, FFKM (FFPM), 50.52 x 1.78 IEK-200.1/2: 6 pcs M4 x 15 mm, PVDF IEK-200.8: 6 pcs M4 x 16 mm, PTFE coated stainless steel IEK-200.1/2: 4 pcs M3 x 16 mm, PVDF IEK-200.8: 4 pcs M3 x 14 mm, stainless steel (SS) POM-C
8	ATEX Cable Sealing System	ACS-A.1	100-90292	Sleeve (a) / Gasket (b) Frame (c) Cable Module (d)	Stainless Steel and EPDM Roxylon (EPDM rubber) Roxylon (EPDM rubber)
9a	AC/DC Power Supply	TSP 360-124 (Standard Traco Supply)	100-40016	Voltage / Power Output / Voltage Input Dimensions Certification	24 VDC / 360 W 85 - 132 / 187 - 264 VAC, autoselect 125 x 125 x 80 mm UL, CSA, CB, Semi F47
9b	AC/DC Power Supply	TSP 360-148		Voltage / Power Output	48 VDC / 360 W (other specifications same as 9a)
10	Screw Set	Screw Set SS+PTFE	100-90447	Number/Dimensions Material	4 pcs M3x14 and 6 pcs M4x16 Stainless Steel+PTFE coating Needed to increase maximum static pressure of pumphead.

Table 4: Specification of accessories

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Figure 11: Pump system BPS-200 with main standard components

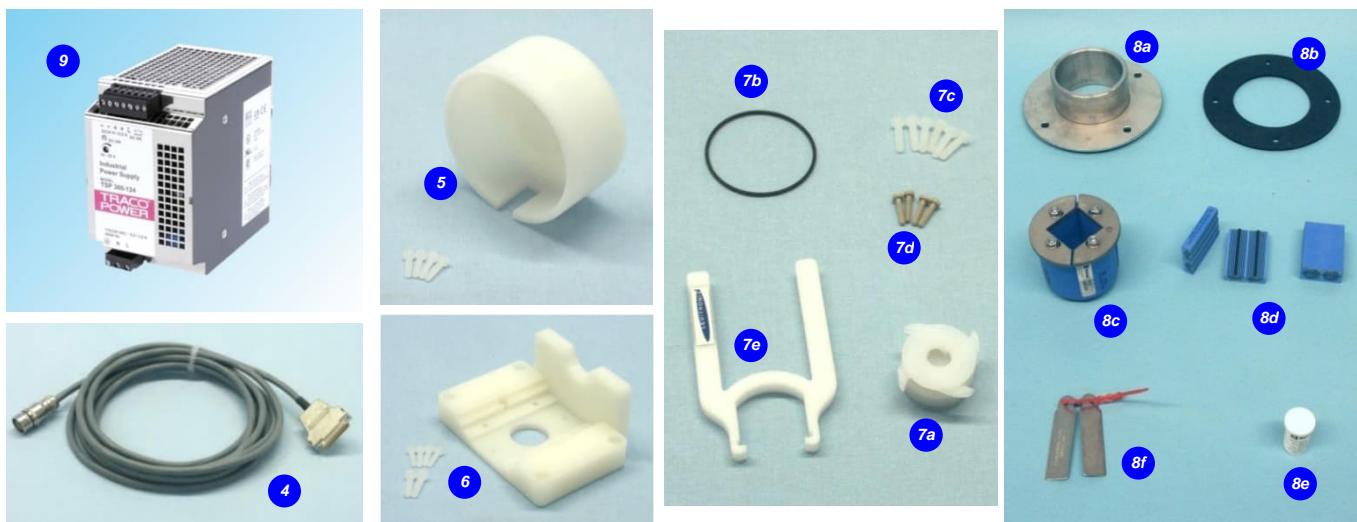


Figure 12: Accessories

**Levitronix® MagLev Pump Technology**  
**Better Pumps for Better Yield!**

## LEVITRONIX® THE COMPANY

Levitronix® is the world-wide leader in magnetically levitated bearingless motor technology. Levitronix® was the first company to introduce bearingless motor technology to the Semiconductor, Medical and Life Science markets. The company is ISO 9001 certified. Production and quality control facilities are located in Switzerland. In addition, Levitronix® is committed to bring other highly innovative products like the LEVIFLOW® flowmeter series to the market.



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